

SUBSTRATE PREPARATION for PRODUCT INSTALLATION

1. GENERAL PREPARATION AND CONDITIONING

- Read the literature concerning the product description, limitations, installation, adhesive information, maintenance and warranty prior to installation of tile.
- Inspect all material for proper type, color and matching lot numbers if appropriate.
- It is the Flooring Contractors responsibility to determine if the substrate is ready to receive Flexco resilient flooring; the following is a guideline to assist in the preparation of the substrate.
- Allow all trades to complete work prior to installation of any Flexco products.
- Deliver all materials to the installation location in its original packaging with labels intact.
- Remove any plastic stretch wrap and strapping from product after delivery to jobsite.
- Do not stack pallets of material to avoid any damage.
- Maintain the installation area, product and adhesive between 65° F (19° C) and 85° F (30° C) for at least 48 hours before installation, during installation, and after the installation.
- Remove material from cartons and stack evenly on a smooth dry surface no more than 18" high.
- Conduct the proper moisture emission and pH testing on the substrate. Proceed with the installation only when the conditions are proper and correct.
- Turn off radiant-heated flooring systems prior to installation and gradually increase the temperature 48 hours after installation.

2. SUBSTRATE PREPARATION – GENERAL

- Inspect all substrates prior to installation.
- All substrates must be clean, smooth, permanently dry, flat, and structurally sound.
- The substrate must be free of moisture, dust, sealers, paint, curing compounds, parting agents, residual adhesives, adhesive removers, hardeners, resinous compounds, solvents, wax, oil, grease, asphalt, gypsum compounds, alkaline salts, excessive carbonation or laitance, mold, mildew, any other extraneous coatings, films, materials and all other foreign matter which might interfere/restrict proper adhesive bonding.
- In renovation or remodel work, remove all existing adhesive residue so that 100% of the overall area of the original subfloor/substrate is exposed.

Follow The Resilient Floor Covering Institute's (RFCI) "Recommended Work Practice for Removal of Existing Floor Covering and Adhesive", and all applicable industry, local, state, and federal standards.

- Flexco does not recommend the use of chemical adhesive removers and this action voids the installation warranty of the installed flooring over a slab in which a chemical adhesive remover was used.
- Care must be taken to analyze the conditions and correct any problems prior to installation.
- Follow the manufacturer's recommendations for any patching or underlayment materials, excluding gypsum based or plaster based levelers or patching compounds.

CONCRETE SUBSTRATES

Moisture testing only provides a snapshot of the concrete conditions. It is not indicative of future issues or problems.

Concrete substrates on **all** Grade Levels must be tested in accordance with ASTM F 1869 Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride or ASTM F 2170 Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs using *in situ* Probes to quantitatively determine the amount of moisture vapor emission prior to installation.

Follow ASTM Test Methods for conditions, methods and number of tests performed.

If the substrate does not meet the requirements moisture content, do not install until the problem has been corrected.

Do not install flooring if there is hydrostatic pressure.

Every concrete floor slab on-grade or below grade to receive resilient flooring shall have a permanent, effective moisture vapor retarder installed below the slab.

Perform pH testing for excessive alkalinity using a suitable method.

Perform porosity testing on the slab to determine if slab is porous or non-porous.

The concrete slab must be of good quality, standard density concrete with low water/cement ratios consistent with placing and finishing requirements, having a maximum slump of 4", a minimum compressive strength of 3500 PSI, and following the recommendations of ACI Standard 302.1R-96 for class 2 or the Portland Cement Association's recommendations for slabs on ground.

Joints such as expansion joints, contraction joints, isolation joints, saw cuts, control joints, grooves or other moving joints shall not be filled with patching compound, sealant or covered with resilient flooring, a properly designed expansion joint cover should be used.

Any non-moving surface cracks, depressions, and other irregularities shall be filled and smoothed with a high quality grade Portland cement-based, water resistant, non-shrinking, non-staining, mildew resistant, alkali resistant underlayment having a minimum compressive strength of 3500 PSI after 28 days.

Mechanically cleaning the substrate by shot-blasting, scarifying and/or sanding shall be performed to achieve a flat, smooth, clean surface to prevent irregularities, roughness or other defects from telegraphing through the new resilient flooring.

The surface of the concrete shall be flat to within the equivalent of 3/16" in 10 feet, as described in ACI 117R.

The surface shall be cleaned of all loose material by scraping, brushing, vacuuming and/or other methods immediately before commencing installation of resilient flooring.

Follow the proper safety practices during the preparation and installation. Follow the recommendations of the American Concrete Institute (ACI 302.1R, Guide for Concrete Floor and Slab Construction; ACI 360.R, Design of Slabs on Grade; ACI 223, Standard Practice for the Use of Shrinkage-Compensating Concrete), The American Society for Testing and Materials (ASTM F 710, Standard Practice for Preparing Concrete Floors and Other Monolithic Floors to Receive Resilient Flooring), and the American National Standards Institute (ANSI A157.1, Recommended Practice for Concrete Floor and Slab Construction) for the proper preparation of concrete to receive resilient flooring.

TERRAZZO and CERAMIC FLOORS

Terrazzo and ceramic floors to be used as subfloors/substrates are to follow the procedures recommended for concrete in 2.2.

Tiles must be solidly adhered and all loose tiles must be removed and repaired or replaced.

Ensure all glazed, sealed, smooth and/or shiny surfaces are properly sanded and cleaned.

Fill all grout lines and other irregularities with a Portland cement-based underlayment with a minimum compressive strength of 3500 PSI.

The subfloor must be structurally sound, inspect and ensure there is an adequate bond of the old flooring to the original substrate.

Flexco will not warrant the product if there is a bond failure caused by problems relating to the old flooring. Use an adhesive designed for non-porous.

METAL FLOORS

Metal floors to be used as substrates must be thoroughly cleaned of any residue, oil, rust and/or oxidation and properly sanded/grinded to provide a smooth, clean substrate to receive the resilient flooring.

The flooring must be installed within 12 hours after sanding/grinding to prevent the metal flooring from re-oxidizing.

The metal substrate shall be structurally sound.

Deflection of the metal floor can cause a bond failure between the adhesive and the metal substrate.

On an extremely smooth metal substrate, a longer tack up time may be required in order to prevent the adhesive from oozing between the seams.

Use an adhesive designed for non-porous substrates.

EXISTING FLOORING MATERIALS

FLEXCO does not recommend installing new floor covering over existing flooring materials such as VCT or Rubber.

We are aware that there are occasions where this may be necessary and it is the responsibility of the installing contractor to determine bonding characteristics to the existing flooring.

FLEXCO will provide a warranty of bonding a Portland-based cement underlayment product.

We advise contacting provider of a Portland-based cement underlayment for proper bonding to existing flooring.

3. PRODUCT INSTALLATION

Install all materials according to the Installation Instructions and Technical Data for the specific product you are installing only after verification of the substrate and it is found in a suitable condition for installation.